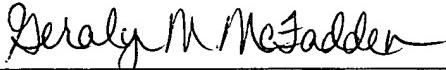


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## SOLID FUELS FOR FUEL CELLS

### CROSS REFERENCE TO RELATED APPLICATIONS

[0001] This application claims priority from U.S. Provisional Application No. 60/451,314, filed February 28, 2003, which is incorporated by reference in its entirety.

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### FIELD OF THE INVENTION

[0002] The invention relates to fuel cells. Specifically, the invention relates to solid fuels for use in energy devices for the direct generation of electricity.

### BACKGROUND OF THE INVENTION

[0003] Fuel cells have developed as a method of generating electricity from chemicals. Some early development focused on using hydrogen as a clean fuel source for producing power. Work has been done on the storage and generation of hydrogen for use in fuel cells and is disclosed in U.S. Patent Nos. 6,057,051, 6,267,229, 6,251,349, 6,459,231, and 6,514,478, all of which are incorporated by reference. Hydrogen is a high energy, low pollution fuel, however, the storage of this fuel is cumbersome, both from an energy density and safety point of view.

[0004] The difficulty of storing hydrogen has led to looking at the generation of hydrogen from more useful fuels. Liquid fuels containing a relatively high amount of hydrogen that can be generated through reforming have received significant attention. Reforming of a fuel is expensive, and adds significantly to the complexity and size of a unit using fuel cells for power generation. Reformers and methods of reforming liquid fuels have been developed, as shown in U.S. Patent Nos. 4,716,859, 6,238,815, and 6,277,330, all of which are incorporated by reference. Therefore, there is significant

interest in fuel cells that can use a hydrogen rich fuel that can be processed directly over a fuel cell electrode. This separates the fuel cells into two general categories: an indirect or reformer fuel cell wherein a fuel, usually an organic fuel, is reformed and processed to produce a hydrogen rich, and substantially carbon monoxide (CO) free feed stream to the fuel cell; and a direct oxidation fuel cell wherein an organic fuel is directly fed to the fuel cell and oxidized without any chemical reforming. Direct oxidation fuel cells can use either a liquid feed design or a vapor feed design, and preferably the fuels, after oxidation in the fuel cell, yield clean combustion products like water and carbon dioxide (CO<sub>2</sub>).

5 [0005] In early development of direct methanol fuel cells (DMFC), using gaseous methanol required a high heat, which brought about the degradation of the fuel cell membranes. This led to the development of DMFCs using methanol in the liquid phase, as shown in U.S. Patent Nos. 5,599,638, and 6,248,460, and which are incorporated by reference. However, the liquid phase presents drawbacks also, not the least of which is cross over of the membrane by the methanol and contamination of the cathode.

10 [0006] As with vapor phase fuel cells, liquid phase fuel cells also have handling problems. Specific problems include the orientation of the fuel cells or portable devices such that liquid fuel can flow out of openings for releasing waste gases, and liquid fuel cells have the problem of the high concentration of liquid methanol permeating through to be oxidized at the cathode which reduces fuel cell efficiency.

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## SUMMARY OF THE INVENTION

[0007] The present invention is a solid fuel for use in a fuel cell. The solid fuel comprises a solid oxygenate that is selected from metal oxygenates, gelled oxygenates, and frozen oxygenates. The invention particularly includes as a solid fuel a mixture of an oxygenate, such as methanol or acetaldehyde, and a polymer, such as an acrylic polymer in amounts necessary to produce a solid gel.

20 [0008] In one embodiment, the invention comprises the addition of a metal or metal compound wherein the metal is selected from the group consisting of alkali metals, alkaline earth metals, and mixtures thereof. In particular, the preferred metal compounds include magnesium compounds such as magnesium hydroxide, magnesium oxide,

magnesium methoxide, magnesium hydride, and mixtures thereof. A preferred metal is magnesium. The metal compounds enhance the behavior of the oxygenates, and provide for a material to adsorb carbon dioxide generated at the anode.

[0009] In another embodiment, the invention comprises the addition of an oxidizing agent. The oxidizing agent is selected from the group consisting of sodium percarbonate, carbamide hydrogen peroxide, organic peroxides, calcium peroxide, magnesium peroxide, and mixtures thereof. The addition of oxidizing agents enhances the power density of the fuel in a direct methanol fuel cell.

[0010] Other objects, advantages and applications of the present invention will become apparent to those skilled in the art from the following detailed description.

#### BRIEF DESCRIPTION OF THE FIGURES

- [0011] Figure 1 shows the stability of several chemical compounds and mixtures;
- [0012] Figure 2 shows a comparison of DMFC liquid and solid fuel;
- [0013] Figures 3 and 4 show comparisons of current against cell potential for different compositions of solid fuels and liquid methanol;
- [0014] Figures 5 and 6 show comparisons of current against cell potential for different compositions of solid fuels;
- [0015] Figure 7 shows a comparison of solid acetaldehyde fuel and solid methanol fuel;
- 20 [0016] Figure 8 shows the effect of additional oxidant added to methanol for a direct methanol fuel cell;
- [0017] Figure 9 shows the I-V (current-voltage) curves for different hydrogen peroxide with methanol for a direct methanol fuel cell;
- 25 [0018] Figure 10 shows the voltage and amperage for a fuel cell with magnesium and solid methanol with a pulse of sulfuric acid;
- [0019] Figure 11 shows the voltage, amperage and power density for magnesium and solid methanol in a fuel cell with a pulse of sulfuric acid; and
- [0020] Figure 12 shows the power density and the pressure for magnesium and solid methanol in a fuel cell with a pulse of sulfuric acid.

## DETAILED DESCRIPTION OF THE INVENTION

[0021] The present invention comprises a new fuel for use in a fuel cell. The new fuels are solid fuels and are not restricted to the type of fuel cells they can be used in, and can include proton exchange membrane (PEM) fuel cells, solid oxide fuel cells (SOFC),  
5 phosphoric acid fuel cells (PAFC), direct methanol fuel cells (DMFC), molten carbonate fuel cells (MCFC), and alkaline fuel cells (AFC).

[0022] To overcome drawbacks to liquid fuel cells, alternate methods of handling a liquid fuel have been developed. These include binding the liquid fuel in a non-fluid state, wherein when the fuel is needed, the fuel is recovered in a fluid state, as presented  
10 in U.S. Patent No. 4,493,878, which is incorporated by reference. This still has the drawbacks of a liquid fuel in that the cathode efficiency is reduced from the permeation of the liquid fuel through the anode. Methanol crossover through the membrane causes a partial shorting of the cell, leading to a lower potential. Membrane development to mitigate this diffusion process is ongoing. In the meantime, concentrations of methanol  
15 are typically limited to 1-2 moles/l, i.e. 7 wt% . This results in a quick fall off in the current-voltage (I-V) curve, significant parasitic power loss for pump arounds, and a relatively large amount of processing steps and fuel cell components for anode feed conditioning.

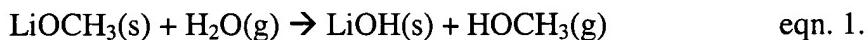
[0023] What is needed is a fuel that is easier to handle and readily generates a  
20 gaseous component for use in a fuel cell. The solid fuel provides greater energy density and ease of handling. A solid fuel allows for convenient loading, removal, and replacement into a fuel cell. A solid fuel reduces risk of leaks and spills, as can occur with liquid or gaseous fuels. And a solid fuel allows for lighter containers than would be available for gaseous fuels. In addition, as a solid, the orientation of the fuel cell is  
25 irrelevant, as the fuel after loading into a fuel cell does not move independently, and will maintain a fixed position relative to the anode. The fuel can be any solid chemical that generates an appropriate fuel, such as an oxygenate or hydrogen for direct oxidation at the fuel cell anode. The fuel is comprised of a mixture of fuel components, and the fuel components are any chemical compounds that are added to the fuel mixture. An

oxygenate is a hydrocarbon compound that has been altered with the addition of at least one oxygen atom to the hydrocarbon compound. Oxygenates include, but are not limited to, alcohols, diols, triols, aldehydes, ethers, ketones, diketones, esters, carbonates, dicarbonates, oxalates, organic acids, sugars, and mixtures thereof. Upon reaction of the solid oxygenate, a gaseous oxygenate such as methanol is produced for reaction in the fuel cell.

[0024] One preferred group of oxygenates is metal alkoxides, that react with water to generate an oxygenate in a vapor phase for reaction at the anode of the fuel cell. By generating the oxygenate in the gas phase, the fuel overcomes limitations due to the liquid phase fuel cells wherein the liquid fuel overloads the fuel cell and permeates through to the cathode. Preferred metal oxygenates include metal alkoxides. Appropriate metals include, but are not limited to, alkali and alkaline earth metals, and are selected from lithium (Li), sodium (Na), potassium (K), beryllium (Be), magnesium (Mg), and calcium (Ca). Other appropriate metals include rubidium (Rb), cesium (Cs), strontium (Sr), barium (Ba), and aluminum (Al). The oxygenate produced for use in the fuel cell preferably has a boiling point of less than 100°C. Preferably oxygenates include low molecular weight alcohols, aldehydes, organic acids, and ethers.

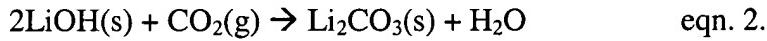
[0025] Alkali alkoxides, and in particular alkali methoxides and ethoxides, are very reactive and pyrophoric materials. Adding water produces a vigorous reaction and heat sufficient to vaporize the alcohol generated from the reaction.

[0026] A particular alkoxide studied was lithium methoxide ( $\text{LiOCH}_3$ ). Lithium methoxide reacts with water to generate lithium hydroxide and methanol, with sufficient heat to generate the methanol in the vapor phase, as shown in equation 1.



[0027] The stability of lithium methoxide was studied, along with the stability of several oxidants. The experiment was carried out at room temperature in air saturated with water. Samples were weighed over time. It was found that the samples underwent a weight loss and subsequent weight gain, with the results shown in Figure 1. Without being bound to a particular theory, it is believed that the solid fuel (lithium methoxide)

reacts with the water vapor generating methanol and subsequently lose weight. The subsequent weight gain is due to the reaction of the lithium hydroxide with carbon dioxide in the air forming a carbonate, as in equation 2.



5 [0028] The fuel should be sealed in a container that is moisture impermeable to prevent consumption of the fuel through exposure to the atmosphere. The fuel container is opened when in use, but sealed against the anode forming a compartment closed to the atmosphere. This is to prevent loss of fuel, as well as to prevent excess moisture affecting the fuel. The fuel consumption is therefore controlled by moisture allowed into  
10 the compartment.

[0029] Additional compositions were studied, showing similar results in weight losses and gains in Figure 1, and are listed in Table 1. Some of the test fuels included a small amount of catalyst,  $\text{MnO}_2$ , to facilitate the decomposition of an exothermic reactant. The exothermic reactant generates heat to vaporize the fuel.

15

Table 1

Solid Fuel 1	Lithium Methoxide ( $\text{LiOCH}_3$ )
Solid Fuel 2	$\text{LiOCH}_3 + \text{Sodium percarbonate} + \text{MnO}_2$
Solid Fuel 3	$\text{Sodium Percarbonate} + \text{MnO}_2$
Solid Fuel 4	$\text{LiOCH}_3 + \text{Carbamide}^*\text{H}_2\text{O}_2 + \text{MnO}_2$
Solid Fuel 5	$\text{Carbamide}^*\text{H}_2\text{O}_2 + \text{MnO}_2$

[0030] This leads to the further theory of using a solid fuel to be activated by exposure to water, including in the vapor phase, generating fuel and heat and subsequently absorbing waste gases to form a solid phase. Other activation means include, but are not limited to the application of heat, application of electrical current and  
20 exposure to carbon dioxide. As the fuel reacts at the anode, waste gases are generated.

For example, methanol reacts at the anode and generates carbon dioxide and water in addition to the electricity generated during the reaction, according to equation 3.



[0031] The carbon dioxide is a waste gas that must be disposed of in some manner.

5 With the present invention, the carbon dioxide reacts with the fuel waste product, such as a metal hydroxide, and forms a solid. A preferred fuel will contain components that absorb, or react with the waste gases from the fuel cell. Fuel components may include but are not limited to, metal oxides and metal hydroxides. The waste gases are reacted to form a solid product, or are absorbed onto a solid. The primary waste gases for a direct  
10 methanol fuel cell are carbon dioxide and water. The water will react with the fuel to form more oxygenate in the vapor phase. When the fuel is metal alkoxide, where the metal is an alkali or alkaline earth metal, the metal will form a hydroxide reacting with water to give up the alcohol. The metal hydroxide will subsequently react with the carbon dioxide generated at the anode and remove the carbon dioxide from the gas phase  
15 to form a carbonate solid product.

[0032] Other preferred fuels included gelled oxygenates and frozen oxygenates. The gelled oxygenates are oxygenates that have a polymer added to form a solid. One example of a gelled oxygenate comprises a mixture of 5 wt. % of Carbopol<sup>TM</sup> 981 polymer and 95 wt.% of methanol. Carbopol 981 is an acrylic polymer made by B.F.

20 Goodrich of Akron, Ohio. The gelled oxygenate when heated releases the methanol, which is vaporized and available for use at the anode. The oxygenate in the solid fuel comprises at least 30% by weight of the fuel, and preferably at least 50% by weight. For gelled or frozen oxygenates, the fuel comprises additional compounds for absorbing waste gases from the anode. Additional fuel components for gelled and frozen  
25 oxygenates include metals, metal oxides, metal hydroxides, or metal hydrides. Preferably the metals, metal oxides, metal hydroxides, and metal hydrides comprise alkali or alkaline earth metals. The additional components provide heat to vaporize the oxygenates and provide components for removing anode waste gases through absorption or reaction to form solid waste products.

[0033] Additional materials added to the solid oxygenates include hydroreactive materials for generating heat upon the addition of water. Preferably the materials contribute additional fuel, such as hydrogen, and/or peroxide for adsorption of carbon dioxide. Preferred materials include metal hydrides, such as lithium hydride, magnesium hydride, sodium hydride, potassium hydride, aluminum hydride, and mixtures thereof.

[0034] Solid fuels can be formed by using selected chemicals to polymerize an organic solution to gel the organic compound. The polymerizing chemicals comprise at least 3% by weight of the solid fuel. Chemicals for forming the gel include, but are not limited to, acrylic acid/acrylic amide based polymers, copolymers of polyols, 10 ethylene/acrylic acid copolymers with amine emulsifiers, carboxyl vinyl polymers, polyacrylic acid polymers, olefin-maleic anhydride copolymers, and copolymers of oligomers containing OH groups with formaldehyde. The copolymers of oligomers containing OH groups include high melting point alcohols, i.e. alcohols having 12 or more carbons; high melting point glycols; high melting point hydrocarbons; sugar esters, 15 i.e., Sorbitan Monostearate (S-MAZ 60); and alkali alkoxides. Additional polymerizing materials can be found in U.S. Patent Nos. 3,759,674; 3,148,958; 3,214,252; 4,261,700; and 4,865,971, all of which are incorporated by reference in their entirety.

[0035] A study of a particular gelled fuel was done to demonstrate the use of a gelled fuel. The fuel comprised methanol, calcium oxide (CaO), and Carbopol 981 polymer 20 with a ratio of 32:56:5 respectively. The fuel was loaded into a DMFC and the fuel cell was run. The fuel cell generated an I-V curve for comparison with an aqueous methanol fuel at different temperatures, and at ambient pressure. Figure 2 shows the results of the I-V curve for comparison with a liquid fuel.

[0036] The composition of fuel can be adjusted to compensate for additional water 25 generated or absorbed by the fuel, and additional heat necessary to ensure vaporization of the fuel when exposed to moisture. Additional heat can be generated by using chemicals that have very exothermic reactions upon addition of water or an appropriate chemical that generates heat upon decomposition. Examples of appropriate chemicals include, but are not limited to, organic peroxides, and carbamide hydrogen peroxide. The fuel

composition can also be adjusted by using a combination of the above mentioned fuels, for example, mixing a metal hydride with a metal oxygenate to form a fuel that will generate hydrogen and an alcohol for reaction at the fuel cell anode. Alternate mixtures might include additional metal hydroxides for more rapid reaction of carbon dioxide generated at the anode.

[0037] The usefulness and desirability of lithium compounds is tempered by lithium's expense. Lithium and lithium compounds are much more expensive than other alkali or alkaline earth metals and their compounds. Further studies seeking appropriate compounds included using a variety of magnesium compounds. The compositions of some of the mixtures tested are listed in Table 2.

Table 2

Chemical composition of Solid Methanol Fuels using Magnesium Compounds as Additives

Fuel I.D. #	Mg compounds, wt%	Solid Methanol wt%	Comment
1	Mg(OH) <sub>2</sub> , 64.36	35.64	Solid paste
2	MgO, 56	44	Solid paste
3	Mg(OCH <sub>3</sub> ) <sub>2</sub> , 100	0	Solid crystal
4	Mg, 42.2	57.6	Solid paste

[0038] The tests involved using magnesium compounds either alone, as in the case of magnesium methoxide (Mg(OCH<sub>3</sub>)<sub>2</sub>), or as a mixture with solid methanol. The solid methanol comprised a mixture of methanol and Carbopol 981. Figures 3-6 show the results of tests using magnesium or various magnesium compounds with solid methanol in fuel cells. The magnesium compounds include, but are not limited to, magnesium hydroxide (Mg(OH)<sub>2</sub>), magnesium oxide (MgO), magnesium methoxide (Mg(OCH<sub>3</sub>)<sub>2</sub>), and magnesium hydride (MgH<sub>2</sub>). The figures present the I-V, or current vs. potential, curves measured for various compositions. In the tests a small amount of water was added to create humidity in the anode chamber. The reactions of the solid fuel are initiated with a small amount of humidity, and then can be self generating as the reaction

at the anode generates moisture. The magnesium compounds also adsorb the carbon dioxide ( $\text{CO}_2$ ) generated at the anode when the methanol reacts to generate an electrical current.

[0039] An alternate solid fuel studied was acetaldehyde solid fuel. The fuel  
5 comprised a mixture of 50 gm of acetaldehyde and 0.5 gm of Carbopol 981. The fuel  
was allowed to gel and the solid fuel was mixed with 3.2 gm of magnesium oxide. The I-  
V curve of solid acetaldehyde with MgO was measured and compared with the results for  
solid methanol with MgO. The results are shown in Figure 7, showing an improvement  
over the solid methanol.

[0040] In addition to the solid oxygenate fuels, it was found that performance of the  
fuels can be enhanced with the addition of an oxidant. Especially, an oxidant that  
generates hydrogen in the process of activating the fuel. Direct methanol fuel cells were  
studied with oxidants in pulse mode. After a pulse of oxidant, in this case hydrogen  
peroxide ( $\text{H}_2\text{O}_2$ ), was added, the fuel cell exhibited a dilution effect, but then there was an  
15 increase in the power density, as can be seen in Figure 8. There was an ultimate  
improvement of 14% in the power density. Hydrogen peroxide solutions from 1 to 3  
weight percent were added to 3 weight percent methanol solutions, and the I-V curves  
were measured. An improvement was found in the I-V curves by the addition of an  
oxidant to the methanol as shown in Figure 9. For hydrogen peroxide, the addition of a 2  
20 weight percent solution showed the greatest improvement.

[0041] Although hydrogen peroxide is a liquid, solid oxidants having comparable  
behavior are available. Alternate oxidants include, but are not limited to, sodium  
percarbonate, carbamide hydrogen peroxide, organic peroxides, such as tert-butyl  
hydroperoxide (TBHP), tert-pentyl hydroperoxide, etc., and alkaline earth metal  
25 peroxides such as magnesium peroxide and calcium peroxide.

[0042] The addition of strong oxidizing agents has been further studied to determine  
the influence on power generation for direct methanol fuel cells. Tests were run in pulse  
mode with an injection of sulfuric acid ( $\text{H}_2\text{SO}_4$ ) to solid methanol. The sulfuric acid  
addition generated additional hydrogen from the magnesium metal and improved the

DMFC performance. The results shown in Figures 10-12, show an improvement in the power density, and increases in the pressure in the anode compartment of the fuel cell. Additional acids which can be used include, but are not limited to, hydrochloric acid (HCl), and nitric acid (HNO<sub>3</sub>).

- 5 [0043] The addition of oxidizing agents improves performance and such oxidizing agents can be added in a solid form, where the oxidizing agent reacts with the solid fuel when in the presence of moisture. The control of the addition of water to the fuel can be used to control the generation of gaseous fuel for the fuel cell and allow for intermittent power generation. As an alternative, a strong liquid oxidizing agent can be held in a  
10 separate and sealed compartment for controlled addition to a solid fuel when the fuel is placed in fluid communication with the anode compartment of the fuel cell.
- [0044] Another aspect with the addition of compounds such as peroxides, is the heat release when the peroxide reacts, or decomposes. The heat release facilitates the vaporization of methanol, or other organic compound that reacts at the anode of the fuel  
15 cell in a gaseous phase. The decomposition of the peroxide can be facilitated by the addition of a small amount of catalyst. The catalyst for the decomposition of the oxidizer is a compound comprising one or more metals selected from calcium (Ca), scandium (Sc), titanium (Ti), vanadium (V), chromium (Cr), manganese (Mn), iron (Fe), cobalt (Co), nickel (Ni), copper (Cu), zinc (Zn), strontium (Sr), yttrium (Y), zirconium (Zr),  
20 niobium (Nb), molybdenum (Mo), technetium (Tc), ruthenium (Ru), rhodium (Rh), palladium (Pd), silver (Ag), cadmium (Cd), barium (Ba), lanthanum (La), hafnium (Hf), tantalum (Ta), tungsten (W), rhenium (Re), osmium (Os), iridium (Ir), platinum (Pt), gold (Au), and mercury (Hg). The catalyst can include oxides of the metal, sulfides and other sulfur compounds of the metal and sols comprising the metal. Preferred catalysts  
25 comprise one or more metals from vanadium, iron, cobalt, ruthenium, copper, nickel, manganese, molybdenum, platinum, gold, silver, palladium, rhodium, rhenium, osmium, and iridium, with the more preferred catalyst comprising iron, cobalt, nickel and manganese. A more preferred compound is manganese oxide (MnO<sub>2</sub>).

**[0045]** While the invention has been described with what are presently considered the preferred embodiments, it is to be understood that the invention is not limited to the disclosed embodiments, but it is intended to cover various modifications and equivalent arrangements included within the scope of the appended claims.